



**TÜV-Verband Technical Leaflet Materials**  
**List of TÜV approved**  
**material machining operators**

MB WERK 1253-2-eng:2026-06-22  
Replaces MB WERK 1253-2-eng:2025-12-08

The TÜV-Verband Technical Leaflets are protected by copyright. Reproduction – including copying, photomechanical reproduction, and reprinting – or distribution of any part of these documents requires publisher authorization. Also see TÜV-Verband-Merkblatt Allgemeines 001.

**Publisher:** TÜV-Verband e. V. | Friedrichstraße 136 | 10117 Berlin  
**Printing and distribution:** TÜV Media GmbH | Am Grauen Stein 1 | 51105 Köln | TÜV Rheinland Group

**English translation of German edition 2026-06-22:**

This translation was presented to the TÜV-Verband. The TÜV-Verband takes no responsibility for the correctness of the translation. Hints (information) for improvement should be addressed to the TÜV-Verband. In case of doubt or dispute, the German text only is valid.

**Preamble**

The list comprises all machining operators of metallic materials which have been inspected, before the date of issue, by an expert of a Technical Supervisory Organisation (TÜO)\*).

It is re-published biannually.

The information given in the "Type of processing" column describes the respective machining operator's production departments. It does not describe all of the machining operator's available production opportunities and does not purport to be exhaustive. Thus, as far as the relevant delivery opportunities are concerned, the manufacturer should be contacted.

The "Products" column comprises only those types of products which are listed in the Technical Rules for Installations requiring Surveillance (e. g. pressure vessels, steam boilers, tank installations) (see page 5).

Regarding the permissibility of materials and their limit dimensions, the respectively valid body of technical rules and regulations is relevant (e. g. TRB 100, AD 2000-Merkblätter of the W series, TRD of the 100 series, PED). As far as further materials are concerned, for which a declaration of suitability is available for the respective manufacturer, reference is made to the TÜV-Verband Material Leaflets.

---

\* ) Technical Supervisory Organisation, which is a member of the TÜV-Verband.